

- Industrial version
- Single-phase and three-phase output



Figure 1: Possible grid disturbances

# Maintaining safe operation – even during grid disturbances or power cuts

The ever-increasing requirement for data, as well as the rise in automated production processes that include complex data networking (Industry 4.0), necessitate a reliable and trouble-free current supply.

However, power irregularities caused by high loading of the public power supply cannot be avoided. This can be caused by grand scale energy consumers, on grid switching in periods of maximum consumption or lightning strikes. The results are voltage dips, overshooting and transients in the public power supply.

To maintain crucial tasks and minimise downtime some critical consumers require power, which is independent of public grid disturbances. Those critical customers are for example:

- Petrochemical installations
- Refineries
- Power stations and substations
- Process computers
- Control rooms
- SCADA systems

All of which require robust, uniterruptible power supplies (UPSs) to meet this criteria.

The static UPS installation doesn't only supply connected consumers with continuously and free of interruption power, but furthermore also achieves a significant improvement in voltage and frequency quality in comparison with the normal grid.

In normal operation the function chain (rectifier, inverter and output transformer) supplies the consumer. The ENERTRONIC I UPS corresponds to the maximum UPS classification VFI SS 111 in accordance with IEC / EN 62040-3 and provides maximum safety and economy on the basis of the following features:

- IGBT power semiconductor in the rectifier and inverter
- Input power factor ≥ 0.99
- Input current THD (THDi) < 5%
- Excellent control properties for high voltage stability, even with large load changes
- Electronic Static Switch (EUE) and internal service bypass
- Extensive reporting and monitoring functions



Figure 2: Overview of circuit diagram

Figure 3: ENERTRONIC I 40 KVA

## **Electronic Static Switch (EUE)**

The static switch facilitates the switch to bypass supply (bypass-grid) without any interruption and whilst maintaining the specified tolerances. The switch over can be achieved auto-matically by the control signal or manually by the user.

System monitoring and control circuitry prevents operating errors, as well as any illogical switching function of the EUE. Thus, any uninterrupted switch over (whether automatic or manual) is only possible when voltage, frequency and phasing of the inverter are synchronised with the bypass-grid.

Grid frequency deviations outside the specified tolerances will inhibit the EUE operations.

The EUE consists of a static, micro-processor-controlled and inverse paired thyristor set in the grid bypass. It switches over the connected loads to the grid automatically and free of interruption if the UPS output voltage deviates from prescribed tolerances for any reason.

The EUE has an overload capability of 150% for 10 minutes and 500% (ENERTRONIC I 3-I) or 1000% (ENERTRONIC I 3-3) for 100 ms. It automatically switches the load back to the inverter when there has been an overload or short circuit and operation is normal again.

## **Internal manual-bypass**

The UPS is fitted with an internal service bypass (manual bypass) with a manually operated switch. This facilitates complete disconnection of the ENERTRONIC I from the consumer supply. The consumer is then supplied directly from the grid (Figure 2).

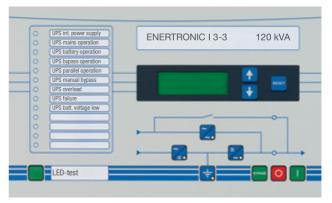


Figure 4: Standard control unit



Figure 5: ENERTRONIC I with standard control unit

Figure 6: Extensive reporting and monitoring functions

# Parallel switching capability with Group-Connector

Up to 8 ENERTRONIC I series UPS can be connected in parallel for redundancy (N+1) purposes or to increase load capacity. It operates with an active load-sharing function in active and passive master operation modes.

The Group Connector makes it possible to operate two UPS systems in parallel. Load sharing parallel operation is achieved by means of a bus coupler switch connecting the outputs of the UPS systems, it is then possible to confirm the status of the bus coupler switch setting during operation by means of auxiliary contacts. When the bus coupler switch is closed, the load is equally shared by both UPS systems and when the bus coupler switch is open, the UPS systems supply their respective connected loads independently from each other. This therefore results in a secure supply to the load at all times.

## **High short-circuit current**

As an option, the inverter output-short-circuit current capability can be increased to 700% for 3 seconds (ENERTRONIC I 3-3) or 400% for 3 seconds (ENERTRONIC I 3-1). Depending on the UPS power rating it may be necessary to increase the cabinet size if this option is taken.

# Maintaining long-term reliability – by pro-active 360° services

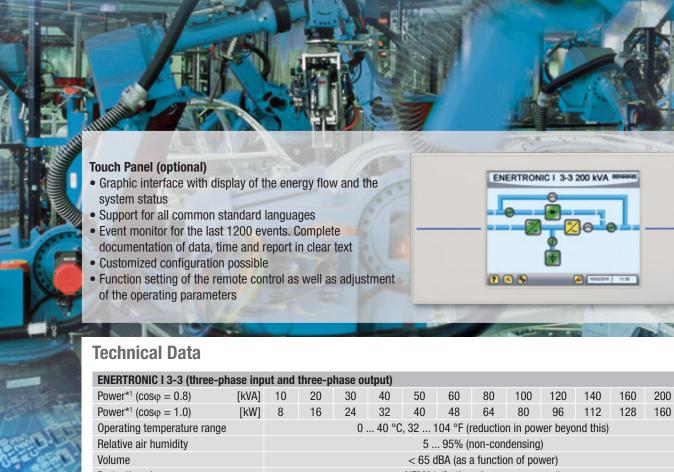
By placing your trust in a BENNING UPS installation you have decided on a high-quality product from a world leader in the production of AC and DC power supplies. BENNING UPS offers a reliable, globally orientated service structure that provides the best possible support for your requirements. You have access to high-quality support, spare parts and expert knowledge — wherever and whenever you require them.

With a BENNING service contract you can rely on a high standard of service with reliable delivery dates and rapid delivery of spare parts.

With its pro-active services BENNING can help you secure the maximum availability of your current supply — helping you meet the challenges of today and the opportunities of tomorrow.



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Protection class	NEMA1 (further classes on request)
Installation height	1000 m, 3280 ft (without reduction in power)
Cable entry point	below (above on request)
Color	RAL 7035 (other colours on request)
Ventilation	redundant forced-air ventilated
Classification	VFI-SS-111 (according to IEC / EN 62040-3)
Standards	
Safety	IEC / EN 62040-1 / UL1778 / CSA
EMC	IEC / EN 62040-2
Performance	IEC / EN 62040-3
Input	
Voltage	3PH 600 V / 480 V / 220 V / 208 V $\pm$ 15% (further voltages on request)
Frequency	$50 \text{ Hz} \pm 5\% / 60 \text{ Hz} \pm 5\%$
THDi (100% load)	$\leq$ 5 (with IGBT rectifier. With SCR rectifier depending on filter)
Input power factor	≥ 0.99
Transformer	Isolation transformer
Output (inverter mode)	
Voltage	480 V / 220 V / 208 V (further voltages on request)
Voltage tolerance (static)	± 1%
Frequency tolerance	± 0.1%
Total harmonics distortion THDu	Linear Load ≤ 1%
Efficiency	up to 94% (as a function of the configuration)
Overload operation - inverter	200% for 3 s, 150% for 60 s, 125% for 10 min
Overload operation - bypass	1000% for 100 ms, 150% for 10 min
Short-circuit behaviour - inverter	up to 350% for 3 s (up to 700% as an option)
Short-circuit behaviour - bypass	1000% for 100 ms
Transformer	Isolation transformer
Battery	
Nominal voltage	125 V
	250 V
	400 V
Battery technologies	Lead, nickel cadmium, lithium Ion, Sodium (optional)
(*1higher power ratings on request)	Specifications are subject to change without notice.

#### **ENERTRONIC I UPS – the most important** technical data at a glance **Technical Data ENERTRONIC I 3-1 (three-phase input and single-phase output)** 20 30 40 50 60 80 100 120 140 160 200 Power ( $cos\phi = 0.8$ ) [kVA] 10 Power ( $\cos \varphi = 1.0$ ) [kW] 16 24 32 40 48 64 80 96 112 128 160 0 ... 40 °C, 32 ... 104 °F (reduction in power beyond that) Operating temperature range Relative air humidity 5 ... 95% (non-condensing) Volume < 65 dBA (as a function of power) Protection class NEMA1 (further classes on request) Installation height 1000 m, 3280 ft (without reduction in power) Cable entry point below (above on request) Color RAL 7035 (other colours on request) Ventilation redundant forced-air ventilated Classification VFI-SS-111 (according to IEC / EN 62040-3) Standards Safety IEC / EN 62040-1 / UL1778 / CSA **EMC** IEC / EN 62040-2 Performance IEC / EN 62040-3 Input 3PH 600 V / 480 V / 220 V / 208 V ±15% (further voltages on request) Voltage $50 \text{ Hz} \pm 5\% / 60 \text{ Hz} \pm 5\%$ Frequency ≤ 5 (with IGBT rectifier. With SCR rectifier depending on filter) THDi (100% load) $\geq 0.99$ Input power factor Transformer Isolation transformer **Output (inverter mode)** Voltage 240 V / 220 V / 120 V (further voltages on request) Voltage tolerance (static) ± 1% Frequency tolerance ± 0.1% Total harmonics distortion THDu Linear load: < 1% Efficiency up to 91% (as a function of configuration) Overload operation - inverter 200% for 3 s, 150% for 60 s, 125% for 10 min Overload operation - bypass 500% for 100 ms, 150% for 10 min Short-circuit behaviour - inverter 300% for 3 s (up to 400% as an option) Short-circuit behaviour - bypass 500% for 100 ms Transformer Isolation transformer **Battery** 125 V Nominal voltage 250 V Battery technologies Lead, nickel cadmium, lithium Ion, Sodium (optional) Specifications are subject to change without notice.

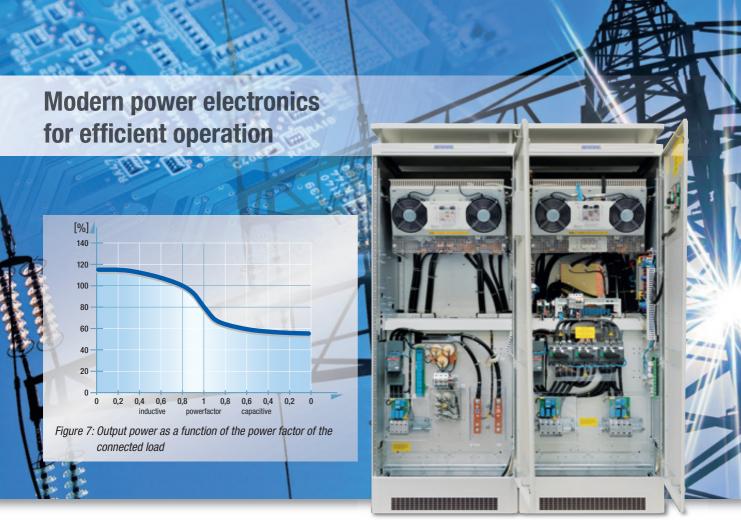


Figure 8: ENERTRONIC I 120 kVA with NEMA1

## Rectifier

The rectifier consists of an IGBT semi-conductor rectifier bridge with power factor correction (power factor = 1), which converts the three-phase supply current into a controlled direct current in order to feed the inverter. At the same time the connected battery is charged and/or always kept in its optimum charge state by a trickle charging operation.

The rectifier is designed to simultaneously supply the fully loaded inverter and after a power failure, recharge the discharged battery. The rectifier has a start-up delay with soft start in order to ramp up the start-up current after a power failure. In the course of the reconnection of parallel installations, a series switching delay is automatically activated in order to limit the in-rush current to that of an individual rectifier.

The rectifier has a charge current and voltage limit in accordance with the data supplied by the battery supplier. A temperature-compensated charging characteristic line can also be integrated if required.

Optionally the rectifier can be built with Thyristor (SCR) technology. Additional input filters might be needed depending on the THDi requirements.

## Inverter

The inverter converts the direct current into single-phase voltage (ENERTRONIC I 3-1) or three-phase voltage (ENERTRONIC I 3-3) by means of sine-optimized pulse-width control in the IGBT semi-conductor and the output isolation transformer. As a consequence of the high switching frequency relative to the base frequency and optimum control of the pulse width, a very high level of efficiency is achieved, even with partial loads and a very small distortion factor with a non-linear load. Furthermore, this promotes an excellent dynamic response with load step changes.

In the event of voltage dips or black-outs, the battery connected to the DC bus bar is used automatically and free-of-interruption for the delivery of current. The battery discharging alarm is activated and if the battery reaches its end of discharge limit, the inverter switches off automatically and an alarm is activated.

Automatic switching of the load to the bypass supply occurs when the inverter supply can no longer be guaranteed within the prescribed tolerances.

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